

•Work Order ID 99406

99406

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April 5, 2013 2:16:39 PM

Item ID: D3235-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Mounting Lug

Stop

NS2

Start Date: 4/05/13 Start Qty: 120.00 *120*

Cust Item ID:

Required Date: 4/26/13 Req'd Qty: 120.00 *120*

Customer:

Reference:

Approvals: Process Plan: CL

Date: 13/04/10 Tooling: _____ Date: _____

Run Start

NR1

QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Draw Nbr	Revision Nbr	Op. Type	Run Hours	Run Date	Accept Qty	Reject Qty	Reject Number	Inspected
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D3235	Rev A							
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100			0.00					
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100 Bandsaw

Memo
Cut D2423 extrusion to 0.820"
Batch:

CL 13/04/10

Cut @ metec

110			0.00					
-----	--	--	------	--	--	--	--	--

110 HAAS I Preach.

HAAS CNC vertical machine #1

Memo
1-Machine as per Folio FA369 and Dwg D3235
2-Identify as D3235-1
3-Deburr

CL 13/04/10 120

issue P/I to metec
Machine as per dsg D3235 Rev. A
P/I: 19533

120	Rec'd.	QC2- Inspect parts off machine FAI/FAIB	0.00					
-----	--------	---	------	--	--	--	--	--

120 QC

Quality Control

Memo

Rec'd + inspect

attached copy to w/o

7/3/18 (120)

5
A:

Pyrene
Q-suspen

Pyrene
Q-suspen

Pyrene
Q-suspen

Pyrene
Q-suspen

Pyrene
Q-suspen

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Mounting Lug

Stop

NS2

Start Date: 4/05/13

Start Qty: 120.00

120

Cust Item ID:

Required Date: 4/26/13

Req'd Qty: 120.00

120

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Segment ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Rej. #

Insp.
Stamp

I30

QC: Inspect parts - second check

0.00

130

QC

Quality Control

Memo

0.00

0AS
27
9.6
13.4.19

120
Count

I40

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Hand Finishing

Memo

0.00

120X\$ m/f 13/04/23

I60

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

160

Powdercoat

Powder Coating

Memo

8-10

0.00

START TIME:

3200F

OVEN TEMPERATURE:

FINISH TIME:

8-40

120X\$ m/f 13/04/24

W12506A

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Item ID: D3235-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Mounting Lug

Stop

NS2

Start Date: 4/05/13

Start Qty: 120.00

120

Cust Item ID:

Required Date: 4/26/13

Req'd Qty: 120.00

120

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

QC3- Inspect Part Finish

0.00

170

QC

Quality Control

120 φ B-4-24


180

Identify as per dwg & Stock Location:

0.00

180

Packaging

Packaging

Memo

5/5/10

0.00

5/5/10 (120)

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Quality Control

Memo

0.00

13/5/6 (1)
MF

13-4-29

Picklist Print

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Work Order ID: 99406**Parent Item:** D3235-1**Parent Item Name:** Mounting Lug**Start Date:** 4/05/13**Required Date:** 4/26/13**Comments:** IPP A04.04.19New issueKJ/JLM**Start Qty:** 120.00**Required Qty:** 120.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423 Lug Extrusion		Manufactured	No			110	f	648.0000	0.0683	8.6273684		C 13/04/10	
				<u>Location</u>			<u>Loc Qty</u>						
				MAT006			383						
					43722		161.5						
					37953		221.5						
				Metec			265						
					93551		265						8.63
D3235-1P lug		Purchased	No			100	Each	0.0000	1	120	99406	P 13/04/10 (120)	

DART

COPY ISSUED

DESIGN *IP* DRAWN BY *IP***DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADACHECKED *IP* APPROVED *IP*

REV. A

DRAWING NO.

D3235

SHEET 1 OF 1

DATE

SCALE

04.03.02

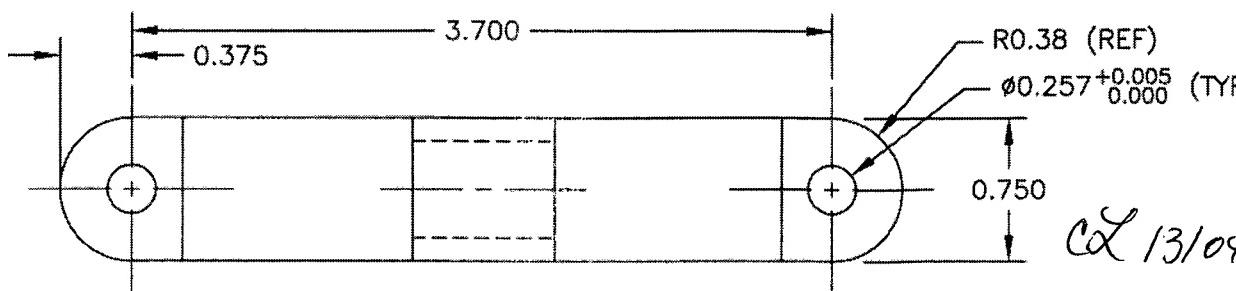
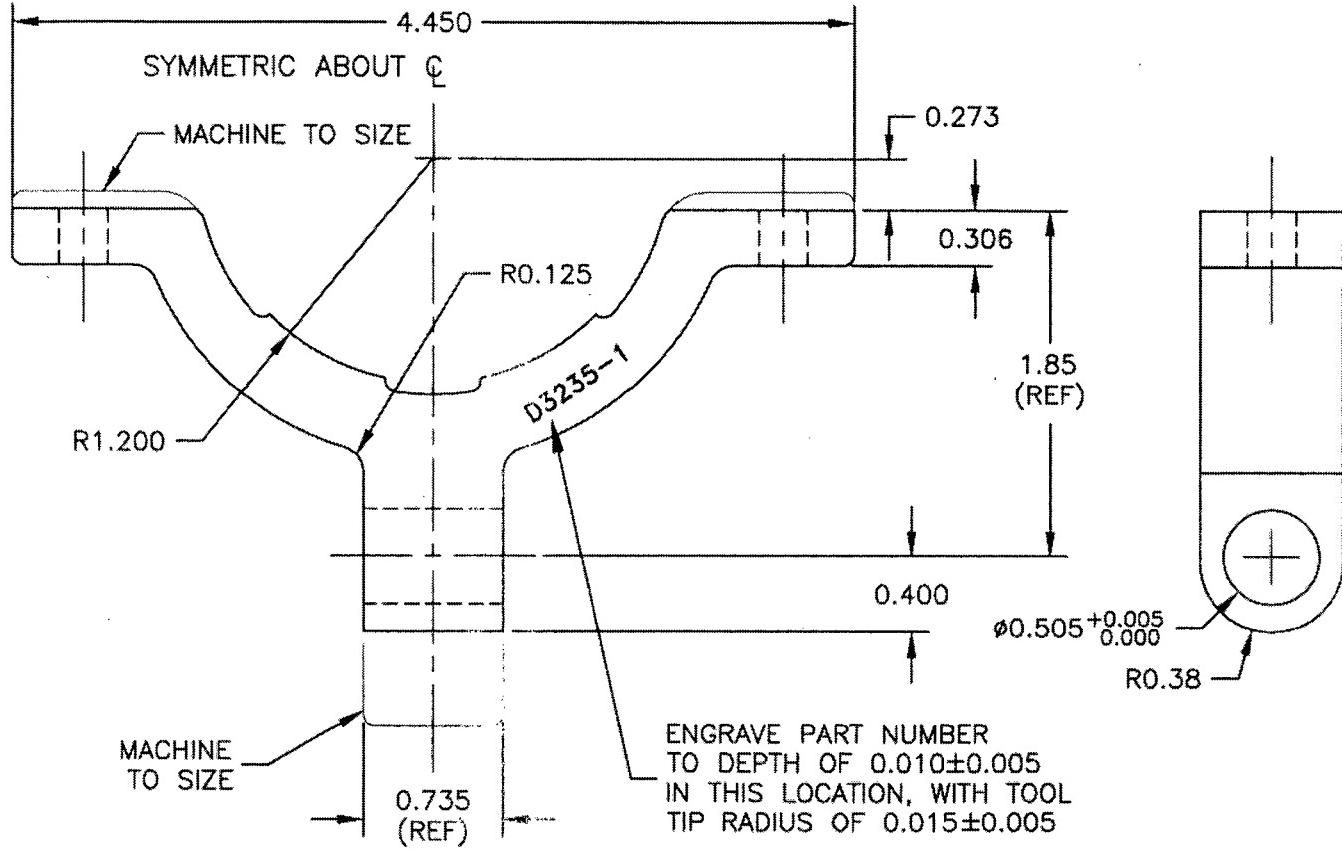
1:1

TITLE

MOUNTING LUG

RELEASED
04/04/05

A 04.03.02 NEW ISSUE

**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000–0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19533

Purchase Order Date 4/10/13

PO Print Date 4/10/13

Page Number 1 of 1

Order From : VC-MET003

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 10
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
CD 10/13

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3235-1P	lug	4/30/13 Yes	120.00 Each		\$15.0500	\$1,806.00

Special Inst: MACHINE AS PER DWG D3235 REV. A
B99406

PO Total: \$1,806.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/10/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0, Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 19011
Date: Apr 17, 2013
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 19533	Sold By: Dewar, Eric
Shipped By: your truck	Ship Date: Apr 18, 2013

	Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3235-1	Mounting Lug	Each	120	120	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____	Thank you for your order!				



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
120	D3235-1	Lug	PO 19533

MATERIAL: supplied by DART B93551

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Jan Norris

Vankleek Hill, April 18, 2013